

SERVICE BULLETIN

HONDA
AUTOMOBILE SERVICE DEPARTMENT

Model	Applicable To	File Under	Bulletin No
1990-93 ACCORD 1992-93 CIVIC 1992-93 PRELUDE	ALL	BODY	92-022
			Issue Date
			MAY 21, 1993

Front Window Run Channel Seal Works Loose

(Supersedes 92-022, *Wind Noise Near Door Mirror*, dated January 22, 1993)

SYMPTOM

The run channel seal comes out of the channel by the door mirror. This causes wind noise and poor appearance.

PROBABLE CAUSE

The window pushes the seal up, causing it to warp and deform.

CORRECTIVE ACTION

Clean the run channel and seal. Use adhesive to bond the corner of the seal into the run channel.

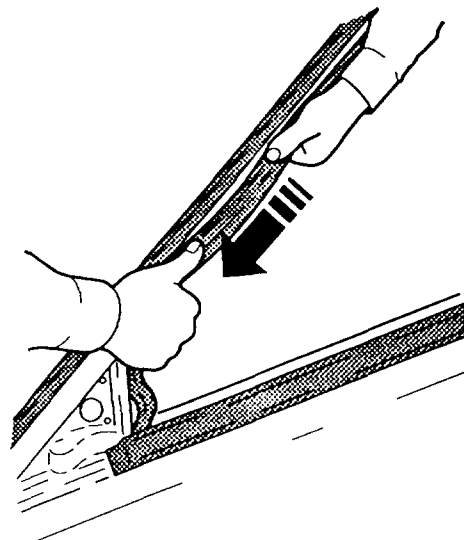
NOTES:

- Replace the run channel seal only if it is cut or torn. Even a badly distorted seal, as long as it is not cut or torn, can be reinstalled successfully.
- If you are installing a new seal, use the following procedure to bond the corner to the channel.
- A new seal should be installed dry. If a lubricant is needed to work the new seal into place, use a soapy solution. *Do not use silicone spray.*

1. Remove the outer door mirror according to the procedure in the appropriate service manual.
 - Civic and Accord: remove the outside mirror.
 - Prelude: remove the door panel to gain access to the door mirror.

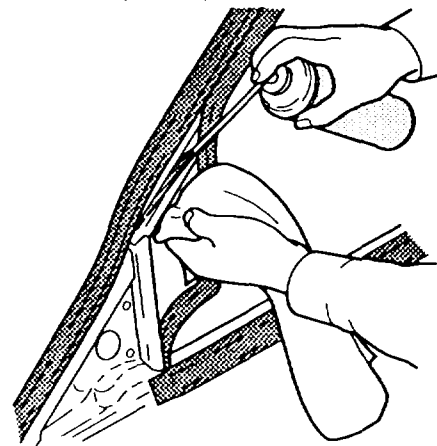
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2. Slide the run channel seal down toward the mirror base.



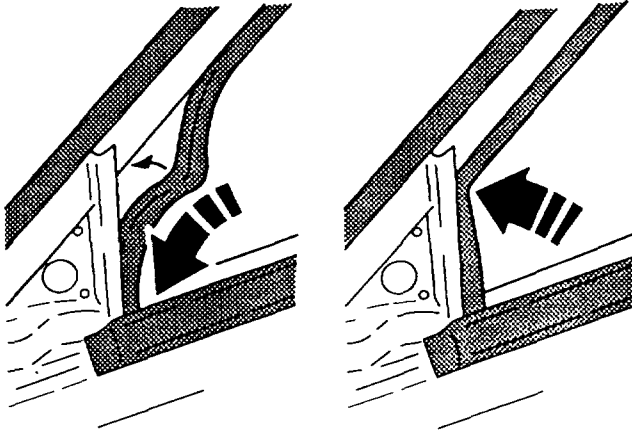
3. Remove the run channel seal from the area shown. Protect the body and door panel with a shop towel. *Thoroughly clean the run channel and the seal with brake cleaner.*

NOTE: Inspect the seal and run channel carefully to make sure all residue from lubricants is removed. The adhesive will not bond properly if any residue is left.



NEW

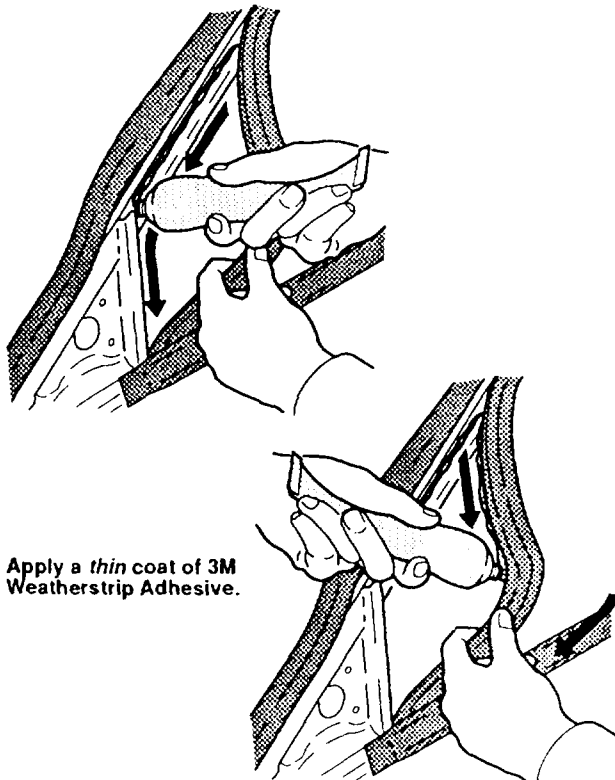
4. Push the seal down into the door. Temporarily install the seal in the run channel and check the fit. Repeat this until the seal fits without bulging.



5. Remove the front part of the seal. Apply a 1/32" thick coat of 3M Weatherstrip Adhesive (see REQUIRED MATERIALS) to the run channel and the seal. Spread the adhesive evenly on the surface of the seal.

NEW

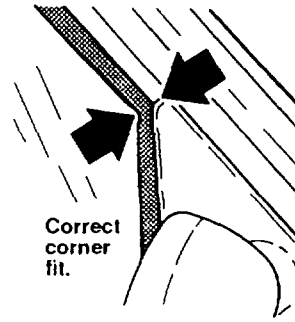
NOTE: This is the **only** adhesive that will work for this repair. Do not use 3M *Super* Weatherstrip Adhesive, yellow Hondaline Weatherstrip Adhesive, or any other adhesive. They will not hold the seal in place, causing a comeback.



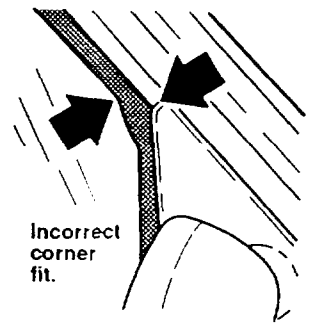
Apply a *thin* coat of 3M Weatherstrip Adhesive.

6. Wait for the adhesive to become tacky (about five minutes); then reinstall the seal in the run channel. Check that the seal fits properly in the corner.

7. Raise the window and recheck the seal fit in the corner.



Correct corner fit.



Incorrect corner fit.

8. Clean up any excess adhesive with 3M Adhesive Cleaner (see REQUIRED MATERIALS).

9. Install the mirror and check its operation.

10. Inform the customer not to lower the window for at least 12 hours to allow the adhesive to cure properly.

REQUIRED MATERIALS

3M Weatherstrip Adhesive: 3M P/N 051135-08011

NOTE: Use this adhesive **only**. Do not use 3M *Super* Weatherstrip Adhesive, yellow Hondaline Weatherstrip Adhesive, or any other adhesive. They will not hold the seal in place, causing a comeback.

3M Adhesive Cleaner
3M P/N 051135-08904

Brake Cleaner
P/N PC-HBC265, H/C 1385764

NEW

NEW

WARRANTY CLAIM INFORMATION

In warranty: The normal warranty applies.

Out of warranty: Any repair performed after warranty expiration may be eligible for goodwill consideration by the District Service Manager. You must request consideration, and get the DSM's decision, before starting work.

Operation number: 835705

Model	Flat Rate Time	Failed Part
Accord	0.4 hour	P/N 72235-SM4-003 H/C 3286549
Civic	0.4 hour	P/N 72235-SR4-A01 H/C 3888617
Prelude	0.6 hour	P/N 72235-SS0-003 H/C 3949039

Defect code: 004

Contention code: B07