



Applies To: 1997-00 Prelude – ALL

March 28, 2000

### Deformed Upper Windshield Molding (Supersedes 98-066, dated September 1, 1998)

#### SYMPTOM

The upper windshield molding is warped or deformed.

#### PROBABLE CAUSE

The molding is not fully bonded to the body.

#### CORRECTIVE ACTION

Cut away the molding lip in the deformed areas, and bond the molding to the body with sealant.

#### RECOMMENDED MATERIALS

3M Black Super Silicone Sealant:  
3M P/N 051135-08662

3M General Purpose Adhesive Cleaner:  
3M P/N 051135-08984

#### WARRANTY CLAIM INFORMATION

**In warranty:** The normal warranty applies.

Operation Number: 831001

Flat Rate Time: 0.7 hour

Failed Part: P/N 73150-S30-003  
H/C 5206743

Defect Code: 004

Contention Code: A01

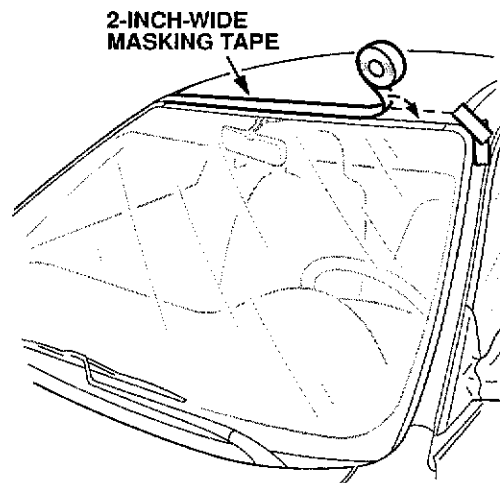
Template ID: 98-066A

Skill Level: Repair Technician

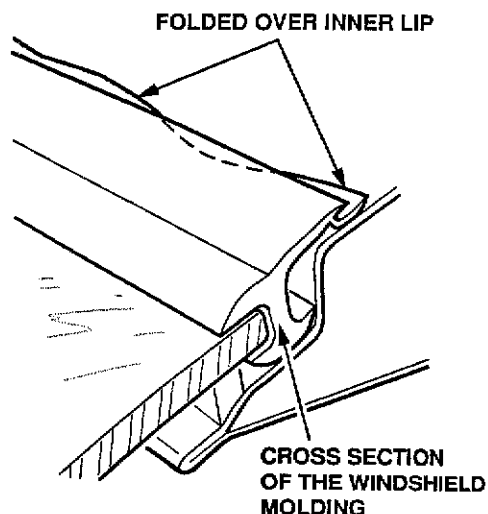
**Out of warranty:** Any repair performed after warranty expiration may be eligible for goodwill consideration by the District Service Manager or your Zone Office. You must request consideration, and get a decision, before starting work.

#### REPAIR PROCEDURE

1. Protect the roof by applying a strip of 2-inch-wide masking tape along the edge of the upper windshield molding.

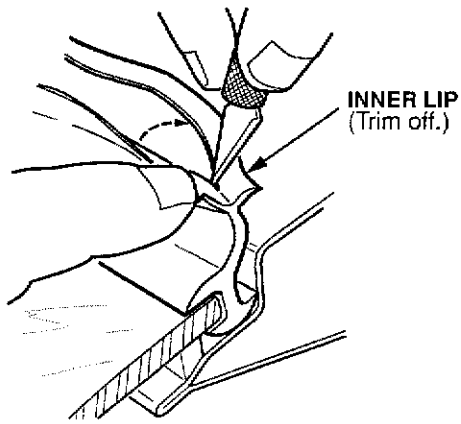


2. Pull up the back edge of the molding where it is deformed, and find the parts of the inner lip that are folded over.

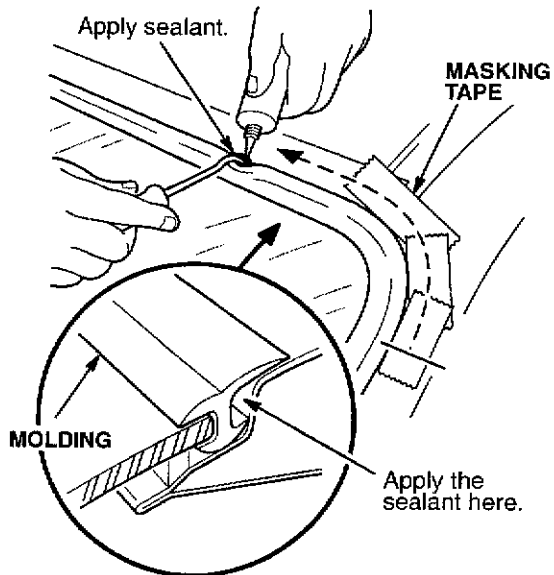


058650

3. Use scissors or an X-acto knife to cut away the folded-over sections of the inner lip.



4. Pull up the back edge of the windshield molding with an O-ring pick or similar tool, and apply 3M Black Super Silicone Sealant under the upper molding along its full length and around the upper corners.



5. Push down on the molding to smooth it out and get it to sit flush with the roof.
6. Wait 5 minutes, then remove the masking tape.
7. Clean up any excess sealant with 3M General Purpose Adhesive Cleaner.